



**DIRECT STAMP MOTOR CODE & DATE CODE ONTO LABEL CHARACTERS**  
 ARE TO BE BLACK AND NON-REMOVABLE, DATE CODE FORMAT—  
 FIRST DIGIT - STAND FOR LOCATION CODE  
 eg. 1 FOR PD1 & P12, 3 FOR 301, 8 FOR 801  
 SECOND DIGIT - STAND FOR PRODUCTION YEAR eg. 9 FOR 1999  
 THIRD & FOURTH DIGITS - STAND FOR PRODUCTION WEEK  
 eg. 50 FOR 50TH WEEK  
 FIFTH DIGIT - STAND FOR WEEK DAY  
 eg. 0 FOR SUNDAY, 1 FOR MONDAY, 2 FOR TUESDAY,  
 3 FOR WEDNESDAY, 4 FOR THURSDAY, 5 FOR FRIDAY,  
 6 FOR SATURDAY  
 LAST DIGIT - STAND FOR LOT NUMBER

- NOTES:-**
1. LENGTH OF SHAFT, DM, "A" 72.4 mm.
  2. FRONT EXTENSION, DM, "B" 18.0 mm, MEASURED WITH SHAFT PUSHED AGAINST PLASTIC END CAP.
  3. DIRECTION OF ROTATION, ANTI-CLOCKWISE WHEN VIEWING MOTOR OUTPUT END WITH POSITIVE VOLTAGE APPLIED TO POSITIVE TERMINAL.
  4. END PLAY : 0.50 mm, MAX.
  5. TAPPED HOLES CAN ACCEPT USABLE MALE SCREW LENGTH OF 3.0 MM.

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A		FIRST ISSUE		LLY	990621
ALT. REF.		DESCRIPTION		BY	DATE
MATERIAL		FINISH		TOLERANCES 1 DEC. PLACES ± 0.15 2 DEC. PLACES ± 3 DEC. PLACES ± ANGULAR ± 2°	
TITLE				SCALE	15 1 DATE
(HC615)				OWN. BY	LL Y 990621
MOTOR OUTLINE				CHK. BY	
				APP BY	
<b>JOHNSON ELECTRIC ENGINEERING LTD.</b> A JOHNSON ELECTRIC GROUP COMPANY. JOHNSON BUILDING, TAI PO, HONG KONG.				DWG. NO <b>64818-99900</b>	

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