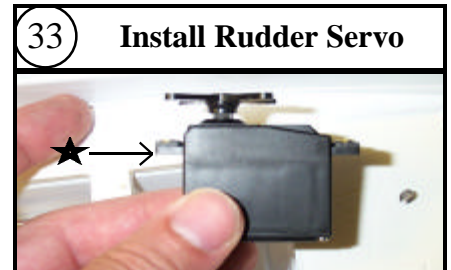


Wrap two rubber bands around the Hull middle. This will snug the Motor Tray in the Internal Tray. Mark the 4 mounting screw holes.



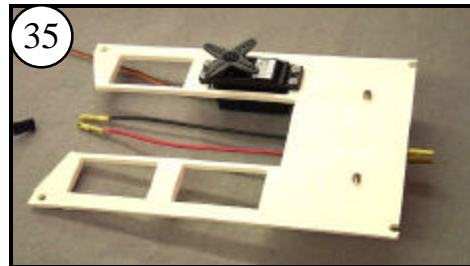
Remove the Internal Tray. Drill the Tray Mount Holes with a 3/32th inch drill bit. Drill 7 or 8 vent holes in the floor with a 1/8th inch bit. This will help to dry any water trapped under the floor.



When mounting the Servo, leave off the rubber isolator on the underside of its mounting flange. This gives the pushrod extra clearance to the Deck.



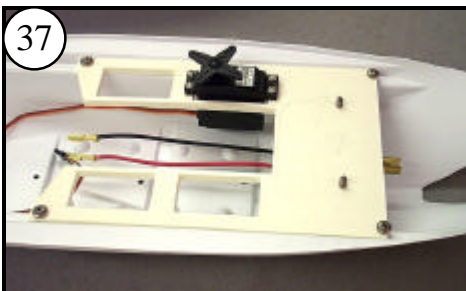
With light pressure, supporting the Motor Tray with your hand, drill four 1/16th inch holes for the servo. The tray is dimpled for a Standard Servo.



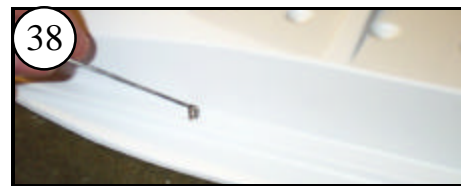
Install the Rudder Servo exactly as shown, with the Servo Arm to the left and the Servo's label on the right.



Turn over the Internal Tray. On its underside, scuff around the Motor Tray mounting holes with the sandpaper.



Attach the Motor Tray to the Floor with the four #8 screws. Tighten the two Bow-End screws. Lightly snug the Stern-End screws.



Turn over the Internal Tray with the attached Motor Tray. Put a droplet of light oil only on the two screws closest to the Bow. This will make them removable. Pinch with a paper towel to remove excess oil. Keep oil off of the Internal Tray.



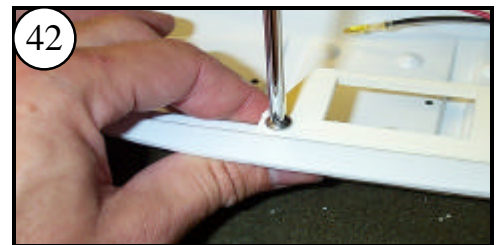
Put a piece of tape next to the four Motor Tray mounting screws. This will hold the filled epoxy you will pour around them.



Mix a teaspoon of epoxy and add filler. Place filled epoxy on the four screws. Use the tape to keep the filled epoxy from running away.



The Motor Tray screws will look like this with the tape removed. The filled epoxy forms a "nut" for the screws.



With the epoxy **fully cured**, grasp the epoxy and "crack" loose, then retighten the two Bow-End Mounting Screws. They are now removable for future maintenance.